

## Tribological Investigation of Graphene as Lubricant Additive in Vegetable Oil

Stephen Sie Kiong Kiu,<sup>1</sup> Suzana Yusup,<sup>1\*</sup> Chok Vui Soon,<sup>2</sup> Taufiq Arpin,<sup>2</sup> Syahrullail Samion<sup>3</sup> and Ruzaimah Nik Mohamad Kamil<sup>4</sup>

<sup>1</sup>Biomass Processing Lab, Center of Biomass and Biofuels Research, MOR Green Technology, Chemical Engineering Department, Universiti Teknologi PETRONAS, 32610 Tronoh, Perak, Malaysia

<sup>2</sup>Scomi Platinum Sdn. Bhd, 70450 Seremban, Negeri Sembilan, Malaysia

<sup>3</sup>Faculty of Mechanical Engineering, Universiti Teknologi Malaysia, 81310 UTM Skudai, Johor, Malaysia

<sup>4</sup>Fundamental and Applied Science Department, Universiti Teknologi PETRONAS, 32610 Tronoh, Perak, Malaysia

\*Corresponding author: drsuzana\_yusuf@petronas.com.my

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**ABSTRACT:** *In this study, the tribological behaviours of graphene nanoparticles as lubricant additive in vegetable oil were investigated as a function of nanoparticle concentration. Graphene nanoparticles were added at 25 ppm, 50 ppm and 100 ppm as additive into vegetable oil as lubricant through hydrodynamic and acoustic cavitation as homogenising mechanism. The tribological properties of each homogenised solution were tested using a four-ball machine according to ASTM D4172. Wear scar diameter and friction coefficient were the determining parameters in this study. The results showed that 50 ppm is the optimum concentration that recorded the lowest wear scar diameter and friction coefficient as compared to control sample.*

**Keywords:** Lubricant additive, hydrodynamic cavitation, coefficient of friction, graphene, vegetable oil

## 1. INTRODUCTION

Over the past decades, numerous studies have been carried out on the effect of different nanoparticles in lubricant. The five major groups of nanoparticles added to lubricant are metal,<sup>1,2</sup> metal oxide<sup>3,4</sup> metal composite,<sup>5,6</sup> boron-based<sup>7,8</sup> and carbon-based nanoparticles.<sup>9–13</sup> In general, the majority of the studies accepted that nanoparticle plays a role in improving tribological properties by forming a tribofilm that is deposited between the contact surfaces.<sup>14,15</sup> Among all lubricant additives, graphene was chosen as lubricant additive in this study because of its excellent chemical and physical properties such as ultrathin structure, high thermal stability, ultra-smooth surface and ultimate mechanical strength.<sup>16</sup>

Meanwhile, due to increasing awareness among the community of environmental pollution by petroleum-based oils, many researchers had switched their attention to vegetable oil (VO) which is more environmental friendly. Usage of vegetable oil is recommended because it is renewable, biodegradable and nontoxic in nature. It also possesses the properties required for lubrication, including excellent lubricity, high flash point and viscosity index.<sup>17</sup> Therefore, VO was selected as lubricant in this study.

Over the past years, acoustic cavitation (AC) had been widely preferred for nanoparticle homogenisation process. For instance, Mahbulul et al. demonstrated that AC managed to produce better particle dispersion, smaller aggregate sizes, and higher zeta potential after dispersing Al<sub>2</sub>O<sub>3</sub> nanofluid using ultrasonic horn for 3 h.<sup>18</sup> Besides, Arumugam and Sriram also agitated their TiO<sub>2</sub> nanofluid by using AC at room temperature for 3 h to ensure uniform dispersion and good suspensions stability.<sup>19</sup>

Meanwhile, Yu et al. prepared AlN-ethylene glycol and AlN-propylene glycol nanofluids by using stirring and AC for 3 h. Their results showed that average particle sizes of their nanofluids was 165–169 nm.<sup>20</sup> Meanwhile, hydrodynamic cavitation which exhibited similar effect as acoustic cavitation<sup>21</sup> was commonly used to intensify various physical/chemical process operations.<sup>22</sup> Both cavitations underwent three steps, which are bubble generation, bubble collapse and energy release. The collapse of bubbles created high energy release that can effectively break the cluster of nanoparticles and assist in deagglomeration process of particle clusters.<sup>23</sup> The difference between acoustic and hydrodynamic cavitation was shown in Table 1.

Table 1: Differences between acoustic cavitation and hydrodynamic cavitation.

Type of cavitation	Acoustic cavitation	Hydrodynamic Cavitation
Mechanism to generate cavities	Cavitation is formed by pressure variations in the liquid which are induced by using sound waves (16 KHz–100 MHz)	Cavitation is produced by pressure variations which is obtained using geometry of the system creating velocity variation
Operation	Set frequency and duration for ultrasonic wave, by using ultrasonic probe or ultrasonic bath	Controlling flow rate and pressure drop by using venturi or orifice plate
Benefits	Cheaper, set-up is simple, easy to control and monitor	Energy efficient, easy to scale up

However, to the extent of authors' knowledge, not much study had been carried out on hydrodynamic cavitation homogenisation process. There has been few to no literature reported on the combination of both AC and HC method for the homogenisation of nanoparticles. Therefore, in this study the authors explore the homogenisation process by using a combination of hydrodynamic cavitation and acoustic cavitation method.

## 2. EXPERIMENTAL

### 2.1 Materials

Graphene nanosheet powder and vegetable oil were provided by Scomi Platinum Sdn. Bhd., a local company which manufactures high performance chemical products. The physical properties of nanosheets were shown in Table 2 below.

Table 2: Physical properties of graphene nanosheets.

Physical Properties	Value
Density	0.23
Carbon Content (%)	67–75
X-Y Dimensions ( $\mu\text{m}$ )	0.06–0.1
Z Dimension ( $\mu\text{m}$ )	0.005–0.01
Oxygen (%)	25–35
BET surface area ( $\text{m}^2/\text{gm}$ )	150

## 2.2 Lubricants

In this study, oil palm based VO was used as lubricant. VO was provided by Scomi Platinum Sdn. Bhd. The physical properties of VO were shown in Table 3.

Table 3: Physical properties of VO.

Physical Properties	Value	Method
Pour Point	-24°C	ISO 3016: Determination of pour point
Flash Point	235°C	ISO 2592: Determination of flash and fire points- Cleveland open cup method
Density	886 kg/m <sup>3</sup>	ISO 12185: Crude petroleum and petroleum products- Determination of density- Oscillating U-tube method
Kinematic viscosity	68 mm <sup>2</sup> /s (40°C) 1040 mm <sup>2</sup> /s (0°C) 8.6 mm <sup>2</sup> /s (100°C)	ASTM D445-06 Standard Test Method for Kinematic Viscosity of Transparent and Opaque Liquids

## 2.3 Experiment Apparatus

The experiment setup was illustrated in Figure 1. It consists of a hydrodynamic cavitation unit, pressure gauge, pressure pump and a stirrer.

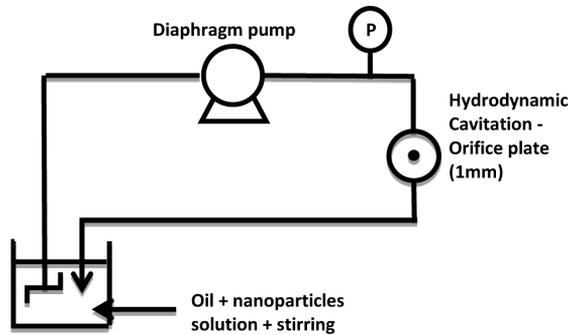


Figure 1: Schematic diagram of experiment setup of hydrodynamic cavitation unit.

## 2.4 Experiment Procedure

Graphene nanosheets were added to VO at 25 ppm, 50 ppm and 100 ppm respectively and homogenised using acoustic cavitation and hydrodynamic cavitation. Three graphene nanofluid samples at different concentrations were prepared in this study. Orifice plate with internal diameter of 1 mm was used in

the hydrodynamic cavitation unit. Each sample was circulated in HC unit for 1 h followed by acoustic cavitation using Brandon 8510E Ultrasonicator, at 320W and 40 kHz for 1 h. A stirrer was inserted into the storage tank and operated continuously at 300 rpm to mix continuously. The pressure pump was operated at flow rate of 1.5 m/s, orifice pressure of 10 bar, with open-ended tank of atmospheric pressure.

## 2.5 Four-ball Test

VO and three prepared nanofluids were tested under ASTM D4172 Wear Preventive Characteristics of Lubricating Fluid (Four-Ball Method) using DUCOM four-ball tribotester. Four-ball test is a standard test used to determine the relative wear preventive properties and load bearing capacity of lubricating fluids in sliding contact under the prescribed test conditions. Four-ball test was also used by Syahrullail et al. to measure the friction coefficient value and wear scar diameter produced by pure mineral oil and mixture of palm oil in mineral oil.<sup>24</sup> Zhao et al. also utilised four-ball test incorporated with pin on disc tester to study the effect of zinc borate as lubricant additive in sunflower oil.<sup>25</sup>

In the four-ball test, three 12.7 mm diameter steel balls were clamped together and covered with the lubricant to be evaluated as shown in Figure 2.<sup>26</sup> By rotating the top ball against three bottom ball at operating condition of 1200 rpm, 75°C, 392N for 1 h, wear scar will be produced on the contact surfaces on balls, and the average coefficient of friction between the contact surface was recorded using software, Winducom 2010. The setup of four ball tribotester was described by Ing et al.<sup>27</sup>

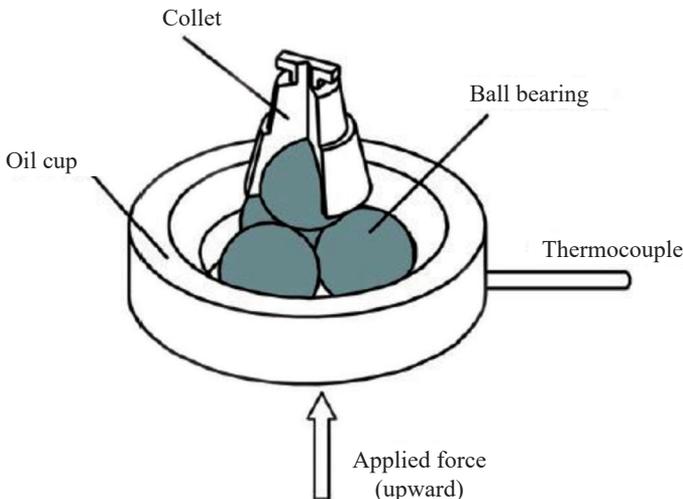


Figure 2: Schematic diagram of four balls set up in the experiment.

## 2.6 Wear Scar Diameter

After each four ball-test, wear scar was produced on the surface of the steel balls. The wear scar produced on each used ball was observed under an optical microscope attached with computer. With the aid of dimension software, the image of the wear was captured and its diameter was measured as shown in Figure 3. In the four-ball test, the wear scar is measured in a single direction where the average reading of wear scar diameters produced at each ball respectively was calculated and recorded.

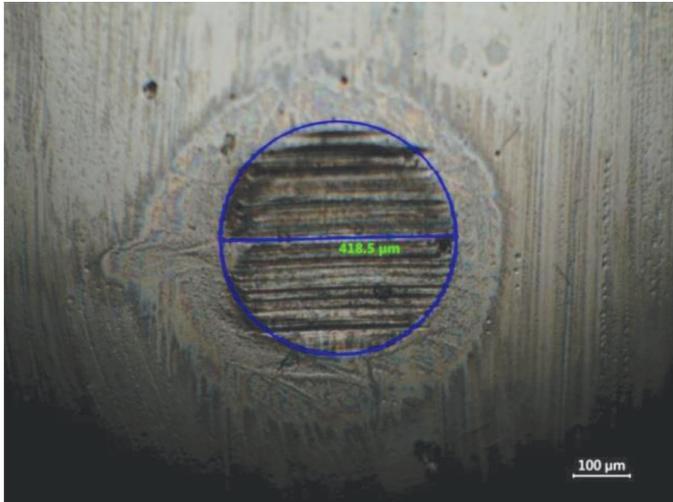


Figure 3: Wear scar diameter measured on one of the used balls.

## 3. RESULTS AND DISCUSSION

### 3.1 Suspension Stability

Figure 4(a) shows that graphene powders floated temporary in VO after mixing through acoustic and hydrodynamic cavitation. Graphene powders eventually settle when left undisturbed for 24 h as shown in Figure 4(b).

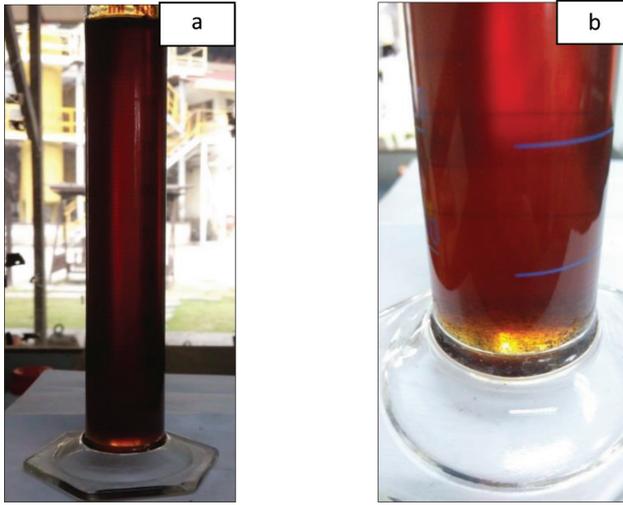


Figure 4: Illustration of (a) homogenised graphene nanofluid at 100ppm after cavitation; and (b) remarkable graphene sediments after left undisturbed for 24 h.

The aggregate size of nanoparticles agglomerates was estimated by using Stoke's sedimentation formula<sup>28</sup> as below:

$$T = \frac{9l\mu}{2r^2 (\rho_p - \rho_s)g}$$

where,

$l$  = height of the nanofluid (m),

$\mu$  = dynamic viscosity of oil (kg/m.s),

$\rho_p$  = particle density,

$\rho_s$  = Liquid density (kg/m<sup>3</sup>),

$G$  = gravitational constant (m/s<sup>2</sup>), and

$T$  = settlement period (s)

By substituting the parameters into the equation, the estimated radius of agglomerates size achieved is  $1.5 \times 10^{-4}$  m. From this result, it was proven that the nanoparticles had agglomerated into larger agglomerates which in turn caused poor suspension stability. Due to limited stability of graphene added VO nanofluids, 25 ppm, 50 ppm and 100 ppm graphene nanofluids were directly sent for four-ball test after mixing.

### 3.2 Friction Coefficient and Wear Scar Diameter

Figures 5 and 6 show the trend of friction coefficient (COF) and wear scar diameter (WSD) with respect to increment of graphene concentration at 25 ppm, 50 ppm and 100 ppm. Both COF and WSD decrease with increasing graphene concentration until 50 ppm, further increment to 100 ppm of graphene leads to remarkable increase in friction coefficient and wear, even higher than pure VO. Since graphene nanosheets have a planar structure, they can slide easily between the contact surfaces and sliding can help reduce friction between contact surfaces. However, addition of overloaded graphene resulted in aggregation and stacking, leading to increment in wear and friction between the surfaces.

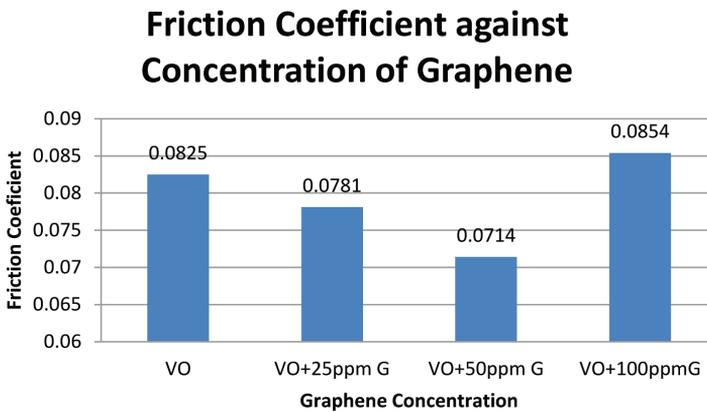


Figure 5: Friction coefficient of VO, VO + 25 ppmG, VO + 50 ppmG, and VO + 100 ppmG.

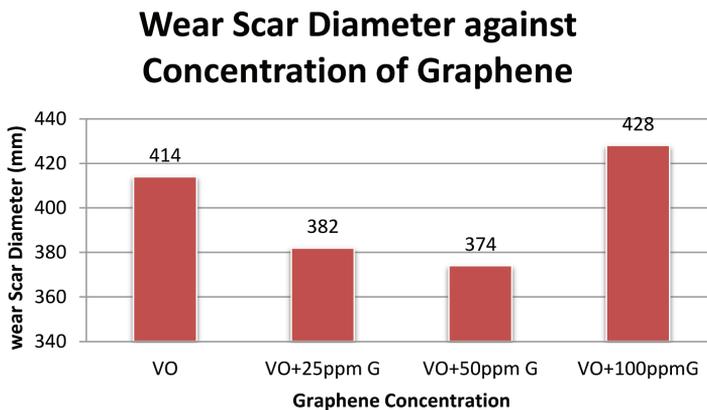


Figure 6: Wear scar diameter of VO, VO + 25 ppmG, VO + 50 ppmG and VO + 100ppmG.

Similarly, Eswaraiah et al. found that by adding optimum amount of 0.025 wt% graphene, lowest COF and WSD were recorded.<sup>29</sup> In their study, initially COF and WSD decrease with increasing graphene concentration until its optimum concentration is reached. Further increment in graphene concentration also leads to detrimental impact towards lubricating properties. Therefore, addition of 50 ppm graphene into VO is the optimum concentration recommended in this study.

#### 4. CONCLUSION

In conclusion, addition of graphene into vegetable oil showed improvement in tribological properties by reducing friction coefficient and wear scar diameter. The results showed that 25 ppm and 50 ppm graphene can reduce friction coefficient and wear scar diameter as compared to pure VO. However, addition of up to 100 ppm resulted in aggregation and stacking, thus leading to higher friction and wear as compared to pure VO. Therefore, addition of 50 ppm is recommended as optimum concentration for VO based on this study. However, suspensions stability of graphene in VO only lasted for 24 h. Hence, surface modification of graphene can be proposed as future work to improve its miscibility with VO. Also, future works involving synthesis and characterisation of graphene are needed to have better understanding on its surface which is the key to understand its tribological properties.

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